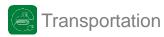


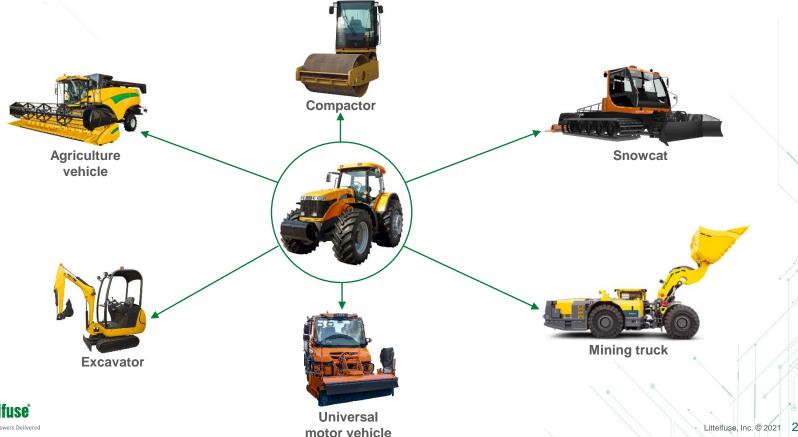
Expertise Applied | Answers Delivered

# Off-highway Electric Vehicle Solutions



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# Off-highway electric vehicles share similar architecture



# Off-highway electric vehicle market trends and drivers

### Market trends and drivers

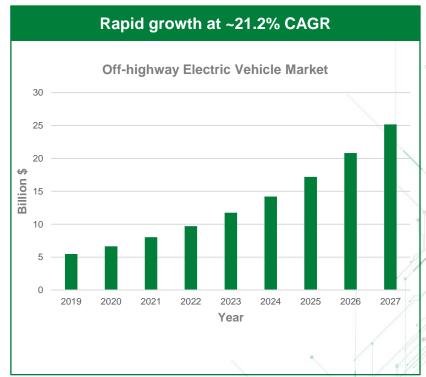
The off-highway electric vehicle market size was estimated at USD 5.48 billion in 2019 and is expected to grow at a CAGR of 21.2% from 2020 to 2027.

Pursuing electrification of off-highway vehicles promises less fuel consumption and long-term cost savings because of less maintenance.

Aggressive steps toward minimizing emissions and ventilation costs in underground mining, stringent emission regulations by government agencies, and increase in infrastructure spending by various governments are some of the reasons driving the demand for off-road electric vehicles.

The off-highway electric construction vehicle segment accounted for the largest revenue share of around 38.2% in 2019. The agricultural segment is projected to grow at a CAGR of 22.3% from 2020 to 2027.

The North America region accounted for the largest revenue share of 42.7% for the market in 2019. The Asia Pacific region is projected to expand at the highest CAGR of 34.4% from 2020 to 2027.



Source: Grand View Research, MarketsandMarkets



### Littelfuse solutions for off-highway electric vehicles

### **Onboard charger**

- Fuse
  - Si/SiC MOSFET
- MOV + SIDACtor® Gate Driver

GDT

TVS Diode

IGBT

TVS Diode Array

### Battery + BMS\*

Fuse

- Contactor relay
- TVS Diode
- NTC
- TVS Diode Array

### 12 V Battery + PDU\*\*

- High-current Fuse
- Fuse Box
- DC Power Distribution Module
- **Battery Disconnect Switch**



#### **DC/DC Converter**

- TVS Diode
- Gate Driver
- TVS Diode Array
- Diode
- Si/SiC MOSFET

### **Traction motor inverter**

Fuse

- IGBT
- TVS Diode
- IGBT Module
- TVS Diode Array
   Gate Driver

### **Junction Box**

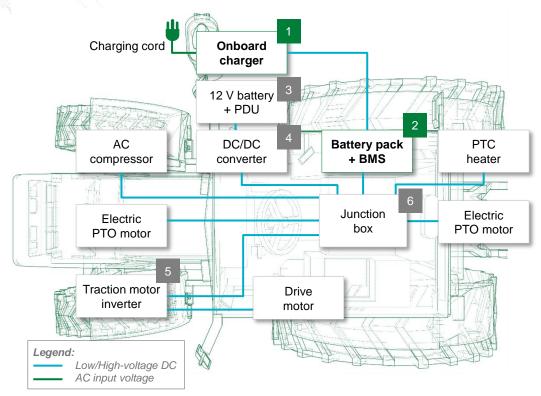
- Fuse
- HVDC<sup>†</sup> Contactor Relay
- Power Distribution Module

<sup>\*</sup> BMS: Battery Management System

<sup>\*\*</sup> PDU: Power Distribution Unit

<sup>†</sup> HVDC: High Voltage Direct Current

### Off-highway electric vehicle powertrain architecture



	Technology	Product series		
	AC Fuse	LC HEV 50A, HC10EV*,		
	DC Fuse	526*, 527*, HC10EV* Mega <sup>®</sup> 70 V, MIDI 70V		
	MOV	<u>AUMOV</u>		
	SIDACtor®	Pxxx0FNL		
	GDT	CG2, CG3		
1	TVS Diode	TPSMB, TPSMC, SZ1SMC, SZ1SMB		
	TVS Diode Array	AQ24CANA		
	Gate Driver	IXD 6xxSI, IX442X IX4340NE, IX4351NE		
	Si MOSFET or	X Class, X2 Class		
	SIC MOSFET	LSIC1MOxx		
	IGBT	Planar, Trench		
	DC Fuse or	SHEV, HC20EV, HC10EV*		
	Specialty Power Fuse	CNNE, JLLS		
2	SMD Fuse	438A, 441A,		
	TVS Diode	TPSMB, TPSMC, SZ1SMC, SZ1SMB		
	TVS Diode Array	AQ24CANA		
	HVDC Contactor Relays	DCNEV, DCNLEV		
	NTC	KC, LC, Custom Assembly		

\* Please contact Littelfuse associates for details



BMS: Battery Management System

PDU: Power Distribution Unit

PTO: Power Take-off

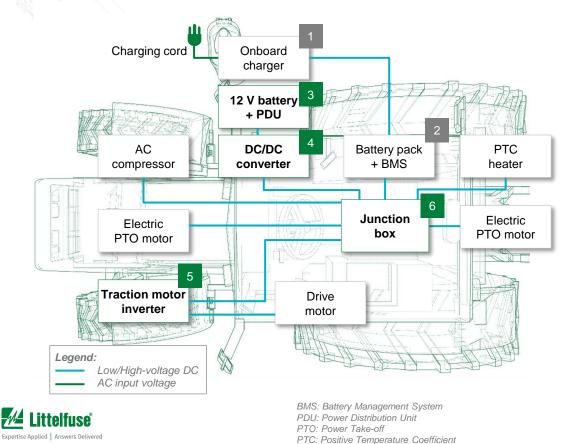
PTC: Positive Temperature Coefficient

# Features and benefits of Littelfuse products

- 20	Technology	Function in application	Series	Benefits	Features
	AC Fuse	AC input protection from short circuit and overload condition	LC HEV 50A, HC10EV*,	Provides safety protection in high-voltage environments; full range fuse	Bolt down form factor; high breaking capacity; qualified to ISO 8820 standard
	DC Fuse	DC output protection from short circuit and overload condition	526*, 527*, HC10EV* Mega®70 V, MIDI 70V	Guarantees safe interruption at any voltage; ideal for battery protection	Automotive bolt-down fuse; high interrupt rating; operating temperature -40 °C to 125 °C; low open-state resistance
	MOV+ Protection from light transient surges	Protection from lightning and system	<u>AUMOV</u>	Provides lower clamping voltage; ensures the	Wide range of surge current ratings, disk sizes, and lead options
		•	Pxxx0FNL	reliable performance; no wear out	Compact design; semiconductor-based solution
	GDT	Ensures electrical isolation between L-N-G	CG2, CG3	Safety to the system with high isolation	Rugged, low leakage current
1	TVS Diode	Protects semiconductor products from transients	TPSMB, TPSMC, SZ1SMC, SZ1SMB	Enables compact design; improves system reliability	600 W peak pulse power capability; excellent clamping capability; small footprint
	TVS Diode Array	Protects CAN Bus from ESD, EFT, and voltage transient	AQ24CANA	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under safety standard; low leakage current and clamping voltage
	Gate Driver	Efficient switching of MOSFETs and IGBTs	IXD_6xxSI, IX442X IX4340NE	Ultra-fast turn-on and turn-off of MOSFET; extremely robust device	1.5 A to 30 A peak source/sink drive current; wide operating voltage range; -40 °C to +125 °C; low propagation delay times
			<u>IX4351NE</u>	Minimizes switching losses; ultra-fast switching speeds; eliminates the need for separate supply	Internal charge pump regulator for selectable negative gate drive bias; protection features (UVLO detection and thermal shutdown)
	Si MOSFET or SIC MOSFET	Switches the charge/discharge cycles based on controller feedback	X Class, X2 Class LSIC1MOxx	High efficiency; high power density; easy to mount	Ultra-low on-resistance R <sub>DS(ON)</sub> and gate charge Qg; dv/dt ruggedness
	IGBT		Planar, Trench	Hard-switching capability; high power density; low gate drive requirements	Low V <sub>CESAT</sub> , low E <sub>or</sub> /E <sub>off</sub> ; high surge current capability; positive thermal coefficient of V <sub>CESAT</sub> ; short circuit capability
		Short circuit protection and overload circuit protection	SHEV, HC20EV, HC10EV*	Provides safety protection in high-voltage	Bolt down form factor; fast-acting; high breaking capacity; qualified to ISO 8820 standard
			CNNE, JLLS	environments; quicker reaction time	High interrupt ratings; compact size
2	SMD Fuse	Sense line protection	<u>438A</u> , <u>441A</u> ,	Excellent temperature stability and performance reliability; compact design	Tested to new AECQ specifications; fast response to fault current; surface mount device
	TVS Diode	Protects from large current transients in hot-swap application	TPSMB, TPSMC, SZ1SMC, SZ1SMB	Lowest qualification effort; ensures system reliability	AEC-Q101 qualified; meets ESD protection and in-vehicle transient surge requirement as defined under IEC and ISO safety standards; excellent clamping capability
	TVS Diode Array	Protects CAN bus from ESD, EFT, and voltage transient	AQ24CANA	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under safety standards; low leakage current and clamping voltage
	HVDC Contactor Relays	Connect disconnected battery from main circuitry	DCNEV, DCNLEV	Allows a low-voltage signal to switch the contacts for a high-voltage signal	Wide range of capabilities—can switch from tens of amperes to thousands of amperes, and tens of volts to thousands of volts
	NTC	Temperature monitoring of battery pack during charging and discharging cycles	KC, LC, Custom Assembly	Provides accurate temperature reading to enable safe device operation	Custom solutions; small form factor; fast thermal response



### Off-highway electric vehicle powertrain architecture



	Technology	Product series	
	Ignition Switch	<u>95060</u>	
	High-current Fuse	<u>ZCase</u>	
	Fuse Block	<u>FHZ</u>	
3	TVS Diode	SLD8S	
	DC Power Distribution Module	<u>HWB60</u> , <u>HWB18</u>	
	Manual Battery Disconnect Switches	<u>08010100</u> , <u>08099100</u>	
	TVS Diode Array	AQ24CANA	
	TVS Diode	TPSMB, SZ1SMB, SZP6SMB	
4	Gate Driver	IXD_6xxSI, IX4340NE, IX4351NE X Class, X2 Class, LSIC1MOxx	
*	Si/SiC MOSFET	X Class, X2 Class, LSIC1MOxx	
	Diode	DSEP, LSIC2SD, DHG	
	TVS Diode Array	AQ24CANA	
	TVS Diode	TPSMB	
5	Gate Driver	IXD_6xxSI, IX4340NE, IX4351NE	
J	Discrete IGBT (1200 V, 150 A)	Trench XPT™, Planar	
	IGBT Module (1200 V, 450 A)	MIXA450PF1200TSF	
	DC output Fuse	526*, 527*, HC10EV* Mega®70 V, MIDI 70V	
6	HVDC Contactor Relays	DCNEW, DCNLEV	
	Power Distribution Module	MDB5	

<sup>\*</sup> Please contact Littelfuse associates for details

# Features and benefits of Littelfuse products

	Technology	Function in application	Series	Benefits	Features
3	Ignition Switch	Activates the main electrical systems for the vehicle	<u>95060</u>	Stands up to mechanical shock and vibration and will not corrode or rust; integrated Deutsch-type socket makes electrical connection quick and easy	Available in broad voltage range up to 48 V; made of rugger engineering grade plastic; UL tested
	High-current Fuse	Overcurrent protection for the wire harness	ZCase	Compact design when compared to a traditional solution; integration of the pre-fuse function into the main junction box	Wide rating range up to 600 A; voltage rating: 32 VDC; small footprint
	Fuse Block	Fuse holder designed for primary high current power distribution, usually paired with a ZCASE shunt for the input	<u>FHZ</u>	Improved flexibility of design; wide variety of configurations possible; protects fuses from dust and debris	Mega range fuses (40–600 A) can be used in any location; flexible bussing and configurable stud sizes; corrosion-resistant coatings
	TVS Diode	Load dump protection	<u>SLD8S</u>	Optimizes board space; lowest qualification effort; ensures system reliability	AEC-Q101 qualified; small footprint; meets IEC standards for ESD protection and ISO for in-vehicle transient surges
	DC Power Distribution Module	Hard-wired 12 V power distribution module protects and distributes current throughout an application	<u>HWB60</u> , <u>HWB18</u>	Allows the user to customize their own circuitry; easy to mount; multiple PDMs can be dovetailed together to expand circuit protection capacity	Uses MINI (280 style) circuit protection component; features multiple cavities creating a high-density fuse module; compact footprint
	Manual Battery Disconnect Switches	Cuts off the connection between a battery and accessories that can drain it	08010100, 08099100	Lowers the chances of the battery malfunctioning and protects it against electrical fires and theft	Current rating 100–500 A; handle and contacts are designe with a unique 360° C operation for activating the switch ON/OFF; waterproof and dustproof
4	TVS Diode Array	Protects CAN bus from ESD, EFT, and voltage transient	AQ24CANA	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under safety standards; low leakage current and clamping voltage
	TVS Diode	Gate driver protection	TPSMB, SZ1SMB, SZP6SMB	Lowest qualification effort; ensures system reliability	AEC-Q101 qualified; meets ESD protection and in-vehicle transient surge requirement as defined under IEC and ISO safety standards; excellent clamping capability
	Gate Driver	Controls the switching MOSFETs	IXD 6xxSI, IX4340NE	Ultra-fast turn-on and turn-off of MOSFET; extremely robust device	1.5A to 30A Peak Source/Sink Drive Current; wide operating voltage range; -40°C to +125°C; low propagation delay time
			<u>IX4351NE</u>	Minimizes switching losses; ultra-fast switching speeds; eliminates the need for separate supply	Internal charge pump regulator for selectable negative gate drive bias; protection features (UVLO detection and thermal shutdown)
	Si MOSFET or SiC MOSFET	High-frequency switching and rectification	X Class, X2 Class, LSIC1MOxx	High efficiency; high power density; easy to mount	AEC-Q101 qualified SMPD packages; low on-resistance R <sub>DS(ON)</sub> and gate charge Qg
	Diode		DSEP, LSIC2SD, DHG	Reduces switching losses; increases efficiency	High surge capability; negligible I <sub>RR</sub> ; Tj 175 °C



# Features and benefits of Littelfuse products

	Technology	Function in application	Series	Benefits	Features
5	TVS Diode Array	Protects CAN bus from ESD, EFT and voltage transient	AQ24CANA	Ensures reliability of the equipment without performance degradation	AEC-Q101 qualified; meets ESD protection levels specified under safety standards; low leakage current & clamping voltage
	TVS Diode (Active clamping)	Activates clamping	TPSMB	Excellent clamping capability; meets automotive standards; fast response time	AEC-Q101 qualified; meets ESD protection and in-vehicle transient surge requirement as defined under IEC and ISO safety standards; excellent clamping capability
	Gate Driver	Controls the switching of IGBTs	IXD 6xxSI, IX4340NE	Ultra-fast turn-on and turn-off of MOSFET; extremely robust device	1.5 A to 30 A Peak Source/Sink Drive Current; wide operating voltage range; -40 °C to +125 °C; low propagation delay times
			<u>IX4351NE</u>	Minimizes switching losses; ultra-fast switching speeds; eliminates the need for separate supply	Internal charge pump regulator for selectable negative gate drive bias; protection features (UVLO detection and thermal shutdown)
	Discrete IGBT (1200 V, 150 A)	Switches applications	Trench XPT™, Planar	Hard-switching capability; high power density; low gate drive requirements	Low V <sub>CESAT</sub> ; low Eon/Eoff; high surge current capability; positive thermal coefficient of V <sub>CESAT</sub> ; short circuit capability
	IGBT Module (1200 V, 450 A)		MIXA450PF1200TSF	Short circuit rated for 10 µsec; low gate charge; low EMI and competitive low V <sub>CE(SAT)</sub>	Rugged XPT design with thin wafer technology
6	DC output Fuse	Short circuit protection and overload circuit protection	526*, 527*, HC10EV* Mega®70 V, MIDI 70V	Provides safety protection in high-voltage environments; quicker reaction time	Bolt down form factor; fast-acting; high breaking capacity; qualified to ISO 8820 standard
	HVDC Contactor Relays	Protects the electrical loads operated through the battery	DCNEV, DCNLEV	Allows a low-voltage signal to switch the contacts for a high voltage signal	Wide range of capabilities – can switch from tens of amperes to thousands of amperes, and tens of volts to thousands of volts
		Main power distribution module protects and distributes current throughout an application	MDB5	Robust solution for high corrosion environments	Capability to handle fuse ratings from 23–500 A and voltages up to 70 V; full range of fuses for applications from 12 V–48 V+; user choice of sealing options

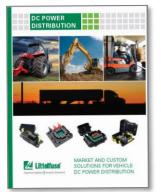
<sup>\*</sup> Please contact Littelfuse associates for details.



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DC Power Distribution Selection Guide



**Circuit Protection Selection** Guide

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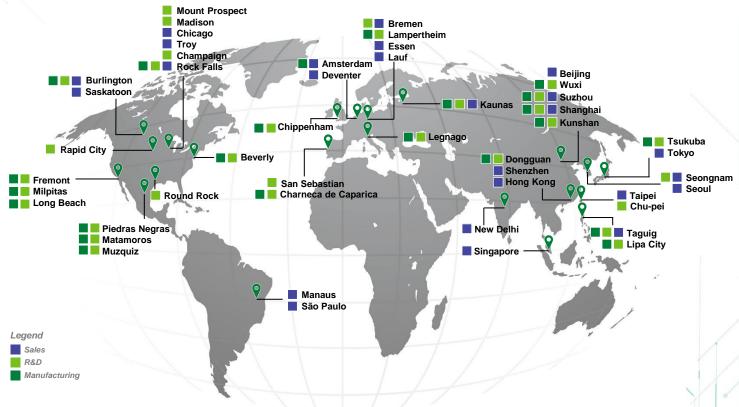


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